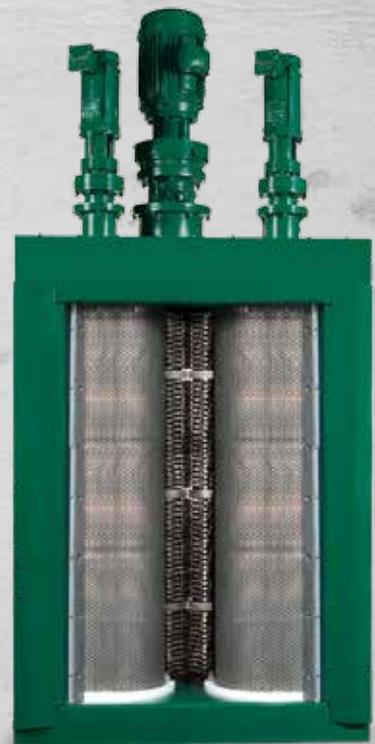




CHANNEL MONSTER®





Channel Monster® are the best in class technology for waste water solids reduction. The patented Channel Monster utilizes rotating drums to capture solids and directs them with the proven Muffin Monster® dual shafted grinders. The result is a high flow capacity systems that will shred rags, rocks, wood and other trash in to small pieces that can pass harmlessly through pumps, pipes, and process systems.

Pump Station Protection

Channel Monsters are a perfect fit for pump stations where solids need to be ground up. They are proven to handle the toughest solids such as disposable wipe balls and first flush loading that can overwhelm even the best pump. Channel Monsters are designed for installations in channels or for wall mounting in front of influent pipes.

Channel Monsters are an excellent alternative to screening solids out in pump stations. This eliminates the need to handle screening in dispersed locations along with the associated odors, rodent problems and disposal challenges

Headworks Solutions

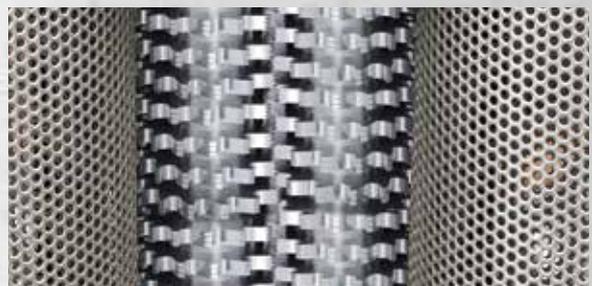
Channel Monsters can handle the high flows at the headworks and still grind down debris and rags before they enter the treatment facility.

Screen Protection & First Flush Loading

Channel Monsters are also an excellent option to protect fine screens from damage by grinding heavy solids down to a size that will not damage the screens. These units can also handle first flush loading prior to headworks screens.

Channel Monster® sewage grinders are designed to capture and grind down the toughest wastewater solids in high-flow systems. Common applications include protecting pumps in lift stations and grinding up solids at the plant's headworks.

wipes ready technology*



Wipes Ready Cutters**

Achieve the desired 2-Dimensional cutting capabilities to control both the width and length of output, preventing materials from forming long strips and reweaving in the waste stream.

- Cut wipes in 2 directions
- Smaller particle size
- No reweaving

** Patent Pending



Features

Dual Shafted Grinder

- Extreme power that handles a wide variety of solids.
- Grinds debris smaller than single shafted machines.
- Cleaner and more efficient than pump station bar screens.

High-flow Screening Drums

- Patented design allows higher flow capacities.
- Captures solids and directs them into the grinder.
- Standard stainless steel 13mm perforated drums or optional 13mm coil drums.

Automated Controller

- Auto load sensing reduces interrupts and protects the Channel Monster.
- Adaptive to custom requirements and plant SCADA systems.
- Stores operational data.

Benefits

Equipment Protection

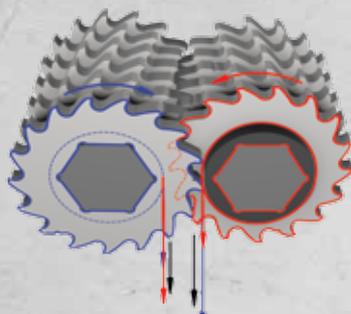
- Protect pumps and other critical equipment from costly clogs and damage from tough solids.

Efficient Treatment Operations

- Grinding separates organic from inorganic materials in the waste stream.
- Organics stay in treatment process and screening are cleaner.

Lower Operating Cost

- Clear pipes and pumps means shorter pump run cycles and lower electrical costs.



Optimized Cut Control*

Improve cutting by tailoring the speed of the new wipes-ready cutter rotation to achieve optimized cut control.

- Cutters Stay Clean
- Prevents Long Strips



Perforated Drums

Prevent the bypass of full wipes or build-up on the grinders while maintaining the required high flow rate.

- No Wipes Bypass
- Maintains High Flow



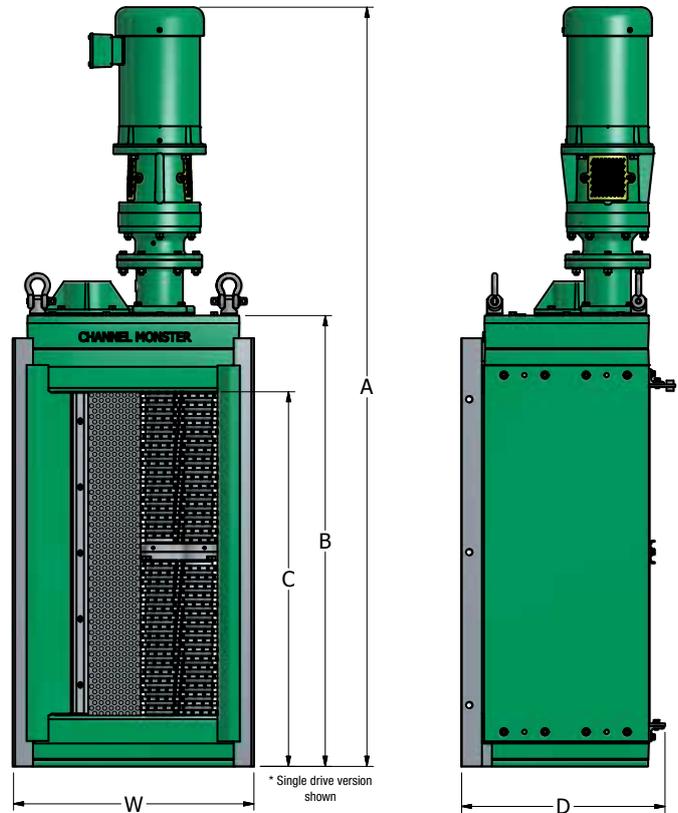
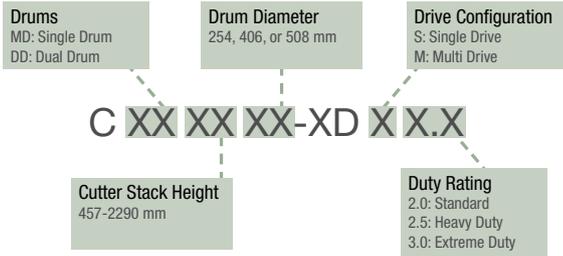
Channel Monster®

Channel Monster Duty Ratings

- **2.0 Standard Duty:** For most common sanitary sewer flows. Handles typical solids loading as well as tougher solids like wood and occasional rocks.
- **2.5 Heavy Duty:** For higher flows as well as combined sewer applications where first flush storm loading is possible.
- **3.0 Extreme Duty:** Combined sewer applications with the highest flows.

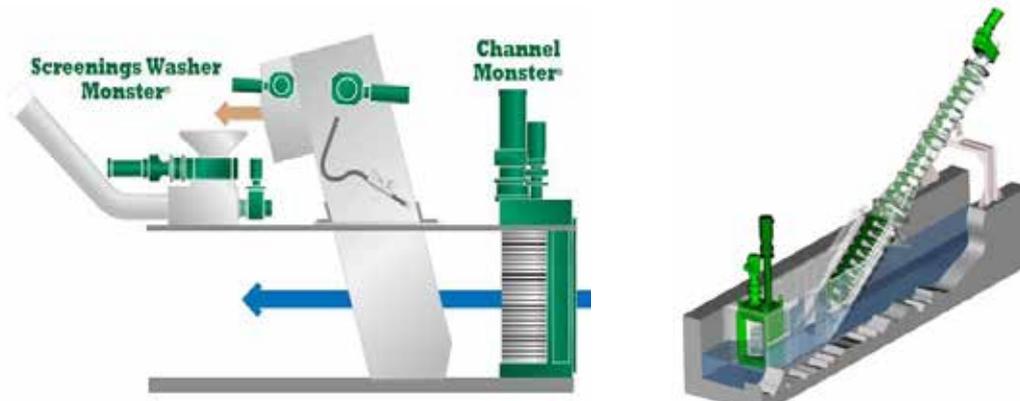
Materials of Construction

- Rotating Drum Screen:** Stainless steel
- Cutters and Spacers:** Hardened alloy steel
- Shafts:** Hardened hexagonal steel
- End Housings, Covers and Side Rails:** Ductile iron
- Seal Faces:** Tungsten carbide
- Channel Frame:** Stainless steel

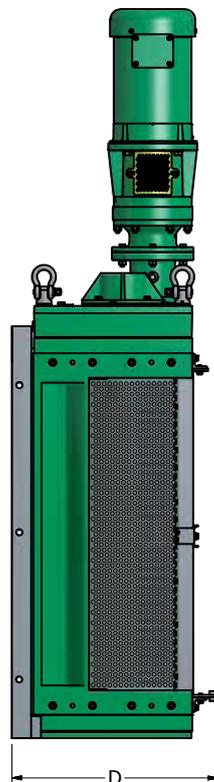
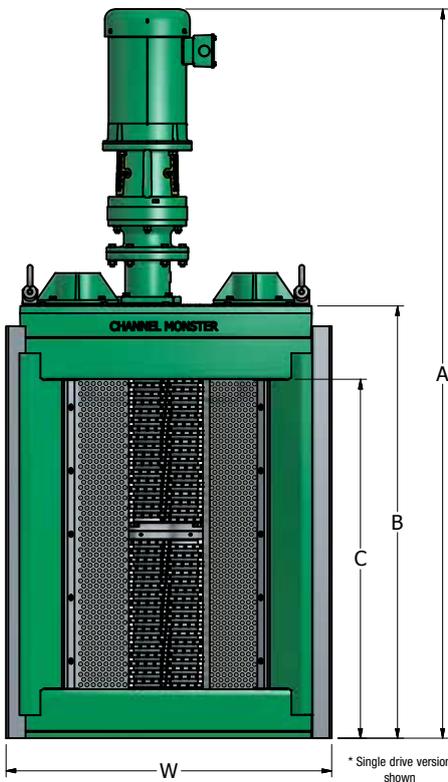


SINGLE DRUM Model	A* - mm	B - mm	C - mm	D - Min. - mm	W - Min. Channel Width** - mm	Max Flow - m ³ /hr	Approximate Net Weight - kg
CMD1205-AD 2.0	1330	622	433	448	356	160	297
CMD1810-XD2.0	1538	775	578	552	533	421	576
CMD2410-XD2.0	1681	918	733	552	533	603	633
CMD3210-XD2.0	1881	1118	933	552	533	873	655
CMD4010-XD2.0	2081	1318	1130	552	533	1152	712
CMD5010-XD2.0	2318	1572	1384	552	533	1525	703
CMD6010-XD2.0	2581	1835	1648	552	533	1922	775

* Based on use of TEFC motor. ** For ideal channel construction width please add 50 mm.



Channel Monster®



OPTIONS AVAILABLE

	2.0 Standard Duty	2.5 Heavy Duty	3.0 Extreme Duty
7 Tooth Cutters	■	■	■
11 Tooth Cutters	■	■	
13 Tooth Cutters	■		
17 Tooth Wipes Ready Cutter	■		
Single Drum	■		
Dual Drum	■	■	■
10" Drums	■	■	
16" Drums	■	■	
20" Drums	■	■	■
Single Drive	■		
Multi-Drive	■	■	■
Alternate Voltage & HP Motors	■	■	■
SS & NEMA 7 Control Enclosures	■	■	■
Explosion Proof Motors	■	■	■
Immersible Motors	■	■	■
Hydraulic Power Pack ¹	■		
Extended Motor Shafts	■	■	■
Custom Mounting Frames	■	■	■
Overflow Bar Screens	■	■	■

¹ Only available on single drive 2.0 models.

DUAL DRUM Model	A* - mm	B - mm	C - mm	D - Min. - mm	W - Min. Channel Width** - mm	Max Flow - m ³ /hr	Approximate Net Weight - kg
CDD1810-XD2.0	1538	775	578	552	762	591	671
CDD2410-XD2.0	1681	918	733	552	762	852	712
CDD3210-XD2.0	1881	1118	933	552	762	1243	746
CDD4010-XD2.0	2081	1318	1130	532	762	1650	780
CDD4010-XD2.5	2443	1449	1168	578	762	1650	1814
CDD5010-XD2.5	2691	1695	1416	578	762	2195	1905
CDD6010-XD2.5	2961	1965	1686	578	762	2775	2018
CDD2416-XD2.0	1681	918	733	660	1067	1126	939
CDD3216-XD2.0	1881	1118	933	660	1067	1670	1041
CDD4016-XD2.0	2081	1318	1130	660	1067	2246	1086
CDD4016-XD2.5	2443	1449	1168	832	1067	2246	2155
CDD5016-XD2.5	2691	1695	1416	832	1067	3030	2268
CDD6016-XD2.5	2961	1965	1686	832	1067	3875	2404
CDD3220-XD2.0	1881	1118	933	705	1372	2612	1052
CDD4020-XD2.0	2081	1318	1130	705	1372	3442	1086
CDD4020-XD2.5	2443	1449	1168	851	1372	3442	2449
CDD5020-XD2.5	2691	1695	1416	851	1372	4551	2574
CDD6020-XD2.5	2961	1965	1686	851	1372	5730	2722
CDD9020-XD3.0	3972	2875	2486	1066	1372	9306	4600

* Based on use of TEFC motor. ** For ideal channel construction width please add 50 mm.

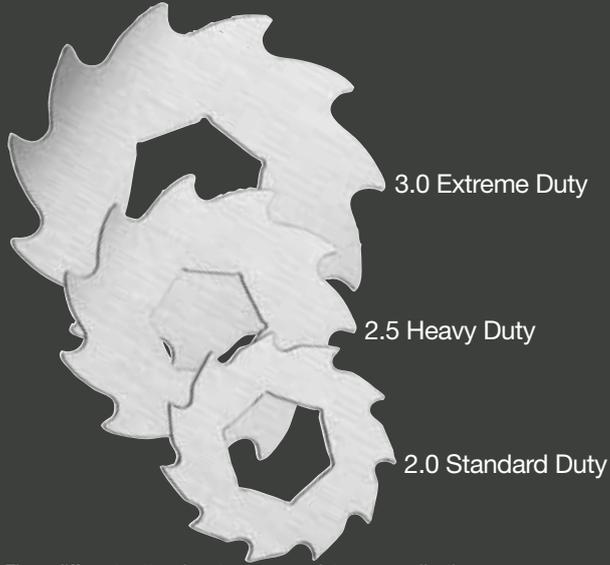
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Channel Monster®

Model Comparisons



Model	Design Characteristics
AD2.0	<ul style="list-style-type: none"> • Single drive motor 2.2 kW motor. • 13mm perforated drums or optional coil drums.
XDS2.0	<ul style="list-style-type: none"> • Single drive motor: 3.7 kW. • 51mm hex shafts. • 13mm perforated drums or optional coil drums.
XDM2.0	<ul style="list-style-type: none"> • Multiple motors: 3.7 kW grinder; 0.75 kW drums. • 51mm hex shafts. • 13mm perforated drums or optional coil drums.
XDS2.5	<ul style="list-style-type: none"> • Single drive motor: 7.5 kW. • 64mm hex shafts. • 13mm perforated drums or optional coil drums.
XDM2.5	<ul style="list-style-type: none"> • Multiple motors: 7.5 kW grinder; 0.75 kW drums. • 64mm hex shafts. • 13mm perforated drums or optional coil drums.
XDM3.0	<ul style="list-style-type: none"> • Multiple motors: 11 kW grinder; 0.75 kW drums. • 76mm hex shafts. • 13mm perforated drums or optional coil drums.



Electric Motor

Hydraulic Drive

Motors

- TEFC - Totally enclosed fan cooled electric.
- ATEX - Explosion proof & IP68.
- Hydraulic Drives.
- Available in: 1.5, 2.2, 3.7, 4.0, 7.5 kW.

Hydraulic Power Packs

- Available in 3.7, 7.5, 11 kW.



7-Tooth:
Heavy Solids



11-Tooth:
Typical Solids Loading



13-Tooth:
Fine Cutting



17-Tooth*:
Rags & Stringy Materials

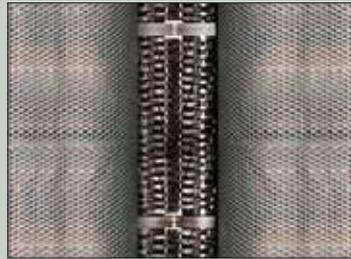
Cutters

- 7, 11, 13, and 17 tooth variations.
- Optional: stainless steel cutters.

* 17-Tooth Serrated Wipes Ready Cutter.



Channel Monster®



Standard Perforated Screening Drums



Optional Coil Screening Drums

High Tech Controller

- High-tech Controllers.
- Controllers ensure maximum grinding ability, minimum stoppage and maximum electrical/mechanical component protection.
- Optional enclosures: Eexed Zone 1 (flameproof) available on request.

Note: Warranty invalid if JWC controller or similar approved is not used.

Screening Drums

- Standard: 13mm perforated drums.
- Optional: 6mm perforated drums.
- Optional: 13mm coil drums.
- Materials: 304 Stainless steel (Standard)
316 Stainless steel (Optional)



Custom Wet Well Frames

Custom Wet Well Frames

- Stainless steel guide rails make Channel Monster installation and retrieval simple and quick, even in deep or narrow pump stations.
- Frames include choice of 304 or 316 stainless steel.



Overflow Bar Screens

Overflow Bar Screens

- Stainless steel bars are attached to a frame or sub-channel and provide additional overflow capacity.

Extended Motor Shaft

- Places motor above highest water level. Available in 150mm increments. Maximum: 6096mm depending model.



Extended Motor Shaft

Aftermarket Service

Preventative Maintenance Program: Multi-point inspection and service to keep your Monster operating efficiently.

Grinder Exchanges: Minimizes downtime and comes with 1 year warranty.

Grinder Rebuilds: Performed by factory trained professional and comes with 1 year warranty.

Upgrade Options: Renew your grinder to the latest Monster technology like Wipes Ready.

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Trust Monster Quality™



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